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Rear Wheelhouse Outer (77.40.36)

Removal

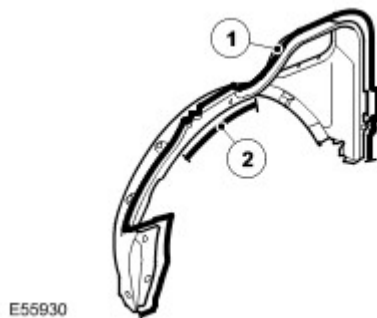
NOTE :

In this procedure, the rear wheelhouse outer is replaced in conjunction with the quarter panel.

- 1 . Disconnect both battery cables. For additional information, refer to [Specifications](#) (Section 414-00 Charging System - General Information)
- 2 . Disconnect the parking brake cables. For additional information, refer to (Section 206-05 Parking Brake and Actuation)
- 3 . Remove the brake line.
- 4 . Remove the rear suspension. For additional information, refer to (Section 204-02 Rear Suspension)
- 5 . Remove the quarter panel. For additional information, refer to [Quarter Panel \(77.40.09\)](#) (Section 501-30 Rear End Sheet Metal Repairs)

6 .

Item	Description
1	60 spot welds.
2	10 spot welds.



7 .

Item	Description
1	160mm (6.29) adhesive.
2	2 plug welds and 5 spot welds.



- 8 . For additional information:
- Welding. For additional information, refer to [Body Repairs](#) (Section 501-25A Body Repairs - General Information)
 - Corrosion protection. For additional information, refer to [Corrosion Protection](#) (Section 501-25B Body Repairs - Corrosion Protection)
 - Tolerance checks. For additional information, refer to [Body and Frame](#) (Section 501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks)

Installation

- 1 . Install is the reversal of removal.